

## Description

Highly pigmented special soft white PVC film, with glossy finish and excellent opacity.

## Release Paper

Silicone coated paper, 135 g/m<sup>2</sup>

## Adhesive

Solvent polyacrylate, removable, transparent

## Area of use

Suitable as printing material for ORAFOL floor graphics systems. The material has an excellent opacity suppressing colour shadows of the floor surface. The high-quality solvent polyacrylate adhesive guarantees removal without residue.

## Printing Method

Screen printing and inkjet printing are recommended with solvent-based inks, UV- or latex-inks. Digital Thermotransfer printing can be used on the glossy surface. Special inks are necessary for UV-offset printing and flexo printing.

## Technical Data

<b>Thickness*</b> (without paper and adhesive)	110 micron
<b>Dimensional stability</b> (FINAT TM 14)	Adhered to steel, no measurable shrinkage in cross direction, in length 0,4 mm max.
<b>Temperature resistance***</b>	Adhered to aluminium, -40° C to +80° C, no variation
<b>Water resistance</b>	Adhered to aluminium, after 48h/23° C no variation
<b>Adhesive power*</b> (FINAT TM 1, after 24h, stainless steel)	5 N/25 mm
<b>Tensile strength</b> (DIN EN ISO 527)	Along: min. 19 MPa Across: min. 19 MPa
<b>Elongation at break</b> (DIN EN ISO 527)	Along: min. 130% Across: min. 150%
<b>Shelf life***</b>	2 years
<b>Application temperature</b>	> 8° C (dry adhesion)
<b>Service life by specialist application</b> Under vertical outdoor exposure (normal climate of Central Europe)	3 years (not printed)
<b>Removability</b>	Within 2 years, removable from most surfaces without residue

\* average \*\* in original packaging, at 20° C and 50% relative humidity \*\*\* normal climate of Central Europe

## Note

Surfaces to which the material will be applied must be thoroughly cleaned and free from dust, grease or any other contamination that could affect the adhesion of the material. Freshly lacquered or painted surfaces should be allowed to dry for at least three weeks and to completely cure. The compatibility of selected lacquers and paints should be tested by the user, prior to application of the material. Furthermore, the application information published by ORAFOL must be considered. The batch traceability according to ISO 9001 is possible on the basis of the roll number.

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