

TOOLS&TAPES

**TWO TACK TAPE**

Technical Bulletin

| ELEMENT                 | DESCRIPTION                       | NORM          | UNIT              | VALUE   |
|-------------------------|-----------------------------------|---------------|-------------------|---|
| PRODUCT                 | Article code                      |               |                   | TWOTACK-05-10 // TWOTACK-05-50  |
|                         | Available sizes                   |               | cm/m              | 5*10 // 5*50  |
|                         | Type of support                   |               |                   | PET BIAXIAL FILM  |
|                         | Finish                            |               |                   | CLEAR GLOSS   |
| TECHNICAL DATA          | Layer thickness                   |               | my                | 65 ± 5  |
|                         | Layer weight                      |               | gr/m <sup>2</sup> | 70 ± 5  |
|                         | Total thickness                   |               | my                | 135 ± 5   |
|                         | Total weight                      |               | gr/m <sup>2</sup> | 175 ± 5   |
|                         | Carrier PET treated on both sides |               |                   | SIDE 1 with transparent acrylic glue: to be applied on the printed media after peeling off the protective film                  |
|                         |                                   |               |                   | SIDE 2 with suction cup dots (492.800 dots per <sup>2</sup> m): to be applied on the wall after peeling off the protective film |
|                         | Elongation at Break               | ASTM D638 M89 | %                 | > 150   |
|                         | Release force                     |               | N/25mm            |   |
|                         | Peeling force (24h)               |               | N/25mm            |   |
|                         | Dimensional Stability             | ASTM D1204-02 | in                |   |
|                         | Working temperature               |               | °C                | - 20 + 50   |
| Application temperature |                                   | °C            | 8 + 30            |   |

|                            |  |
|----------------------------|--|
| <b>PRODUCT DESCRIPTION</b> | Special double-sided adhesive tape with high-adhesion glue on the outer side and Nano-Dots technology (suction-cups) on the inner side. The side with Nano-Dots is washable and reusable and does not bubble when applied on the surface.  |
| <b>APPLICATION</b>         | The product is ideal for the fast placement of bifacial images and glass decal on smooth walls and windows. The Nano-Dots allow countless repositionings without leave any residue. Suitable for outdoor and indoor on any smooth, clean surface free from release agents.   |
| <b>PRINTABILITY</b>        | Not for printing, lamination only.   |
| <b>STORAGE PERIOD</b>      | 6 months under ordinary conditions at the mean temperature of 10 +25 °C and relative humidity of 40-60%. The material must stay in its box and does not have to be at sun light, otherwise the adhesive efficiency can be damaged.   |
| <b>REACH NORMS</b>         | REACH - Complying with the Italian Decree-Law nbr. 133 issued on 14.09.2009 published on the Italian Gazzetta Ufficiale, we inform that no SVHC are present in a concentration exceeding 0,1% in the base fabric nor in the coating. For further information, please ask for the updated regulation of SVHC taken into consideration by REACH (Registration Evaluation Authorization of Chemicals).  |
| <b>NOTES</b>               | <i>Published information is based upon research and information which the Company believes to be reliable although such information does not constitute a warranty. Because of the variety of uses of the products and the continuing development of new applications, the purchaser should carefully consider the suitability and performance of the product for each intended use, and the purchaser shall assume all risks regarding such use. The seller shall not be liable for damages in excess of the purchase price of the product nor for incidental or consequential damages. All specifications are subject to changes without prior notice.</i> |