V.LE DELLA TECNICA n. 18 – 36100 VICENZA ITALY
TEL. +39 0444 287960 - FAX +39 0444 287959
E-mail: info@siser.it - www.siser.com
R.E.A. VI 171856 VI – Reg. Imp. VI n. 14971
Cap. Soc. € 103.300 i.v. – Partita IVA 01591490246
Società Unipersonale

Declaration of performance

Carrier DTF

Parameters

Measure	Range values	Method
Thickness	80±5 µm	Internal
Release weight	3.5±0.5 g	Internal
Energy surface stability	31÷34 dyne	Internal
Peel force	Low peel force	Internal
Antistatic performance	WIP	Internal
Aging test performance	Pass	Internal

Check	Peel Force Classification	Relative Peel Force	Description
	Ultra-Easy Release	Very Low	Film separates with minimal effort and little to no resistance during peeling.
	Easy Release	Low	Film separates cleanly with slight resistance during peeling.
	Medium Release (Warm Peel)	Medium	Moderate resistance during peeling; controlled release after a brief cooling period.
	Firm Release (Cold Peel)	Medium-High	Noticeable resistance during peeling; requires cooling prior to release.
	High Release Force (Heavy Cold Peel)	High	Significant resistance during peeling; maximum release stability but more difficult removal.