

### Product Description

ORALITE® 5930 Prismatic Construction Grade are flexible, highly reflective, weatherproof, self-adhesive films with excellent corrosion and solvent resistance. The product was specifically developed for the manufacture of traffic control and guidance signs, warning, construction/work zone and information signs, which are intended for medium-term outdoor use.

The smooth surface of the film allows for high quality printability. Its retroreflective system consists of sealed cells of air backed microprisms, using total internal reflection. The distinct shape of the sealing pattern identifies the machine direction and the manufacturer of the sheeting shown in Figure 1.

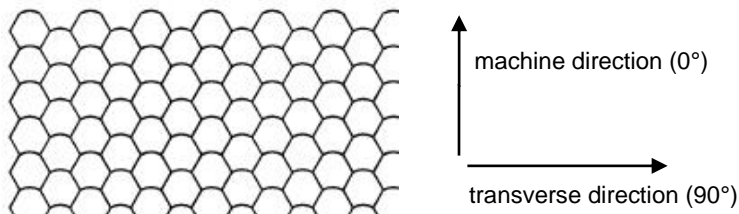
### Retroreflectivity

ORALITE® 5930 exceeds the minimum performance requirements of DIN 67520 (RA2; design C) and ASTM D4956 (Type IV sheeting). The required minimum retroreflection values, shown in tables 1 and 2, are complied with when measured in accordance with the corresponding specifications using CIE standard illuminant A, and the provisions of CIE No.54.2.

### Colour

ORALITE® 5930 is available as rolls in white (010), yellow (020), fluorescent yellow-green (029), fluorescent yellow (037), orange (035), fluorescent orange (038) and red (030). The sheeting conforms to the daytime colour requirements in table 3 when measured in accordance with the corresponding specifications, the provisions of CIE No. 15.2, and shall comply with the specifications of DIN 6171 as well as ASTM D4956.

### Figure 1 - Sealing pattern and application directions



### Adhesive

The adhesive consists of a solvent polyacrylate, permanent pressure sensitive adhesive specially formulated for the application to metallic surfaces such as aluminium and zinc coated steel plate as well as polyolefinic substrates. The adhesive is protected by a release liner made of polypropylene film, silicone coated on one side, 0.075 mm [0.003"] thickness.

### Application/Processing

ORALITE® 5930 was especially developed for traffic control applications. Surfaces to which the material will be applied must be thoroughly cleaned from dust, grease or any contamination which could affect the adhesion of the material. Freshly lacquered or painted surfaces should be completely cured. The compatibility of selected lacquers and paints should be tested by the user, prior to application of the material.

For other applications than mentioned in this data sheet, the user is fully responsible for evaluating the suitability of the product, and for any risks associated with that use.

ORALITE® 5930 Prismatic Construction Grade can be screen or digitally printed or laminated with overlay films. Recommended screen printing inks are ORALITE® 5018 and ORALITE® 5010. A transparent coating is not necessary when using these inks. Digital printing is possible with ORALITE® 5019 UV Digital Printing Ink using the ORALITE® Traffic Sign Printer. This print must be laminated with ORALITE® 5051 Transparent Film as protective layer to achieve optimum reflectivity and durability.

Please refer to the Practical Information #4.3 published by ORAFOL for full instructions or contact your ORAFOL Reflective Solutions Division representative for advice relating to the above.

**Note:** All ORALITE® products are manufactured within an ISO 9001:2015 controlled manufacturing environment and batch traceability is possible on the basis of the roll number.

### Product Data

Retroreflectivity for new sheeting (cd/lx/m<sup>2</sup>) as per DIN 67520 & ASTM D4956

Observation angle	0.2°			0.33°			2°		
	Entrance angle	5°	30°	40°	5°	30°	40°	5°	30°
White 010	250	150	110	180	100	95	5	2.5	1.5
Yellow 020	170	100	70	122	70	64	3	1.5	1
Orange 035	100	60	29	65	40	20	1.5	1.0	#
Red 030	45	25	15	25	14	13	1.0	0.4	0.3

Observation angle	0.1°		0.2°		0.5°	
	Entrance angle	-4°	30°	-4°	30°	-4°
White 010	500	240	360	170	150	72
Yellow 020	380	175	270	135	110	54
Orange 035	200	94	145	68	60	28
Red 030	90	42	65	30	27	13
fl. Yellow-Green 029	400	185	290	135	120	55
fl. Yellow 037	300	140	220	100	90	40
fl. Orange 038	150	70	105	50	45	22

Daytime colour specification limits for new sheeting:

Colours	1		2		3		4		Luminance factor β
	x	y	x	y	x	y	x	y	
White 010	0.305	0.315	0.335	0.345	0.325	0.355	0.295	0.325	≥ 0.27
Yellow 020	0.494	0.506	0.470	0.480	0.513	0.437	0.545	0.455	≥ 0.16
Orange 035	0.610	0.390	0.535	0.375	0.506	0.404	0.570	0.429	≥ 0.14
Red 030	0.735	0.265	0.700	0.250	0.610	0.340	0.660	0.340	≥ 0.03
fl. Yellow-Green 029	0.373	0.625	0.358	0.549	0.427	0.483	0.465	0.535	≥ 0.60
fl. Yellow 037	0.545	0.455	0.487	0.423	0.427	0.483	0.465	0.535	≥ 0.45
fl. Orange 038	0.570	0.430	0.506	0.404	0.569	0.341	0.655	0.345	≥ 0.30

## Physical and Chemical Properties

<b>Thickness*</b> (without protective paper and adhesive)	0.510 mm (20 mils) <sup>1</sup>
<b>Temperature resistance</b>	adhered to aluminium, -40° C to +82° C (-40° F to 180° F)
<b>Resistance to cleaning agents</b>	adhered to aluminium, 8h in solution (0.5% household cleaning agents) at room temperature and 65° C (150° F), no variation
<b>Adhesive power*</b> (FINAT-TM1 after 24h, stainless steel)	15 N/25 mm (1 inch)
<b>Shelf life**</b>	1 year
<b>Application temperature</b>	> +10° C (50° F)
<b>Service life by specialist application***</b> under vertical outdoor exposure	up to 5 years

\* average

\*\* in original packaging, at 20°C and 50% relative humidity

\*\*\* standard central European climate

<sup>1</sup> Fl. coloured products have a typical thickness of 0.58mm (23 mils)

**Note:** Values stated in SI units are to be regarded as standard. The values in parentheses are conversions and shall not be considered as the standard, as these values maybe approximate.

## IMPORTANT NOTICE

When using ORALITE® sheeting the relevant national specifications have to be complied with. ORAFOL recommends you obtain the current requirements from your local authority and ensure product conformance with such requirements. Please contact ORAFOL for further information.

All ORALITE® products are subject to careful quality control throughout the manufacturing process and are warranted to be of merchantable quality and free from manufacturing defects. Published information concerning ORALITE® products is based upon research which the Company believes to be reliable although such information does not constitute a warranty. Because of the variety of uses of ORALITE® products and the continuing development of new applications, the purchaser should carefully consider the suitability and performance of the product for each intended use, and the purchaser shall assume all risks regarding such use. All specifications are subject to change without prior notice.

No warranty is given for purposes other than those listed in the Technical Datasheet or which are not processed according to ORAFOL's processing and handling instructions. The durability of the signs will depend on a variety of factors, including but not limited to substrate selection and preparation, compliance with recommended application guidelines, geographic area, exposure conditions and maintenance of the product and finished sign. Sign failures caused by the substrate or improper surface preparations are not the responsibility of ORAFOL. Please refer to the full warranty document available at [www.orafol.com](http://www.orafol.com) for detailed information.

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